

Abstract of the Disclosure

The present invention relates to a single facer
corrugator belt having a base structure. The base
structure includes an inside and an outside surface
5 and a machine or running direction and a cross
machine direction. The base structure is formed by
machine direction yarns and cross machine direction
yarns and has grooves formed in a surface of the
base structure. Alternatively, the corrugator belt
10 may include includes holes formed in a surface of
the base structure.